

# Work Order ID 116422

April-15-14 2:38:02 PM

**\*116422\***

Page 1

Item ID: D4595-150-13

Revision ID:

Item Name: Sealant Tape (13' Long)

Start Date: 4/15/14 Start Qty: 4.00

Required Date: 4/29/14 Req'd Qty: 4.00

Reference:

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Stop **\*NS2\***

Cust Item ID:

Customer:

Approvals: Process Plan: MLJ Date: 4-04-15

QC: \_\_\_\_\_ Date: \_\_\_\_\_

Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

Stop **\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4595

B

100

**\*100\***

Packaging

Packaging

Packaging

Memo

Cut to length as per dwg

0.00

0.00

4x ~~8~~ 14-04-15

110

**\*110\***

QC

Quality Control

QC6- Inspect dimensions to drawing

Memo

0.00

0.00

8/4/04/15

x4  
length.

120

**\*120\***

Packaging

Packaging

Identify as per dwg & Stock Location: ERIC

Memo

downing

0.00

0.00

DAS  
06  
9-89

APR 15 2014

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April-15-14 2:38:02 PM

\*116422\*

Page 2

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Revision ID:

Item Name: Sealant Tape (13' Long)

Start Date: 4/15/14 Start Qty: 4.00

Required Date: 4/29/14 Req'd Qty: 4.00

Reference:

Accept

\*N900040100\*

Setup Start \*NS1\*

Stop \*NS2\*

Cust Item ID:

Customer:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_

Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

Stop \*NR2\*

Sequence ID/  
Work Center ID

130

\*130\*

QC

Quality Control

Operation  
Description

QC21- Final Inspection - Work Order Release

Memo

Set Up/  
Run Hours

0.00

0.00

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

14-4-15

# Picklist Print

April-15-14 2:38:05 PM

Page 1

Work Order ID: 116422

**\*116422\***

Parent Item: D4595-150-13

**\*D4595-150-13\***

Parent Item Name: Sealant Tape (13' Long)

Start Date: 4/15/14

Required Date: 4/29/14

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:I 13.06.26 NEW ISSUE DD VERF:JFS  
13.11.14 AS PER DWG REV.B DD VERF:JLM

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4595-150		Manufactured	No			100	f	248.0000	13	55		<b>DAS 06 9-89</b>	
<b>*D4595-150*</b>									<b>**</b>				

Sealant Tape

Location

st530

Loc Qty

248

Loc Code

110027

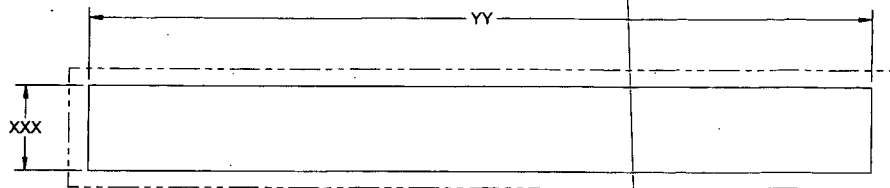
98

111426

150

APR 15 2014

# SPECIFICATION CONTROL DRAWING



**D4595-XXX-YY SEALANT TAPE**

RELEASE BACKING, Ref.  
DO NOT REMOVE UNTIL APPLICATION

116422 MLC  
14-04-15

RELEASED  
2013-11-14

**NOTES:**

- 1) MATERIAL: SEALANT TAPE, SINGLE-COMPONENT, NON-CURING, POLYSULFIDE BASE  
1/16" THICK  
PER MIL-S-11030F TYPE III  
POSSIBLE SUPPLIER = GENERAL SEALANTS INC. P/N GS#424 (AVIALL)
- 2) SPECIFICATION: D4595-XXX-YY  
WHERE "XXX" = WIDTH IN HUNDREDTHS OF AN INCH  
AND "YY" = LENGTH IN FEET  
EG. 1 INCH WIDE BY 25 FEET LONG SEALANT TAPE = D4595-100-25
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4595-XXX-YY", B/N "BXXXXX" PER DART QSI 044 6.1
- 7) WEIGHT: 0.33 lbs/sq. ft

B	REMOVE NOTE REGARDING TAPE EXPIRATION DATE. REF. PAR13-258.	ML	13.10.03
A	NEW ISSUE	CP	12.01.08
REV.	DESCRIPTION	BY	DATE
DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.	N/A	D4595	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		SEALANT TAPE	NTS
DATE	13.10.03	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	